UNIVERSITI TEKNIKAL اونون سري تيت يكن سايسيا ملك UNIVERSITI TEKNIKAL MALAYSIA MELAKA	No Dokumen: MPU/BMCG3011/1	No Isu./Tarikh 1/1-03-2021
MECHANICAL ENGINEERING LABORATORY III Cooling and Dehumidification Process	No Semakan/Tarikh	Jumlah Mukasurat 5

1. OBJECTIVES

- 1. To iterate the fundamental principles of air conditioning system.
- 2. To familiarise the basic layout of a air conditioning system with a cooling and dehumidication process.
- 3. To identify the components in air conditioning system.
- 4. To get familiar with cooling and dehumidication process.
- 5. To illustrates the cooling and dehumidification process on Psychrometric Chart.
- 6. To learn about the planning of a measurement series, the reading of measurement results and the conversion of measurements into a statement of theoretical principle.

2.THEORY

Air Conditioning, which may be described as the control of the atmosphere so that a desired temperature, humidity, distribution and movement are achieved, is a rapidly expanding activity throughout the world. Usually, cooling and dehumidification process is used in air conditioning system. Cooling is a heat removable process from close space to others in other to reduce and maintain the space temperature while dehumidification is a moisture removable process from the air without change in its dry bulb temperature. Cooling and dehumidification process has been presented as Psychrometric Chart below:

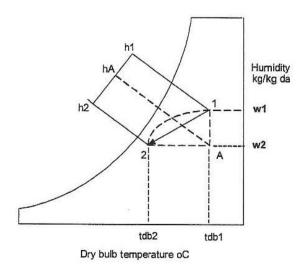


Figure 1- The psychrometric chart of cooling and dehumidification process.

The actual process in psychrometric chart is shown by dotted line from 1 to 2. In practical purposes, the end points are important. Thus, dehumidification is shown by line 1A and cooling process is shown by line A2. Total heat removed during the process:

$$Q = h_2 - h_1 \tag{1}$$

3.APPARATUS

P.A. Hilton Air Conditioning Laboratory Unit (A660) - Apparatus for Demonstrating Air Conditioning System



Figure 2 – A660 Apparatus.

4.PROCEDURES

A. Cooling Process Experiment in Enviromental Chamber

- 1. To ensure the water supply has been turn on and the experiment components in good condition.
- 2. Turn on all electrical switches of A660 apparatus.
- 3. Turn on computer which located the software of P.A. Hilton Data Loggers.
- 4. To ensure the air volume control in three different stages and they are 0%, 50% and 100%.
- 5. Adjust fan control to minimum level (110V).
- 6. Turn on compressor and let the compressor running for 10 minutes in order to stabilize the system.
- 7. Read and record reading on each 5 minutes for 5 different reading (1 reading for each 5 minutes and take average against the 5 different reading).

B. Dehumidification Process Experiment in Enviromental Chamber

- 1. To ensure the water supply has been turn on and the experiment components in good condition.
- 2. Turn on all electrical switches of A660 apparatus.
- 3. Turn on computer which located the software of P.A. Hilton Data Loggers.
- 4. To ensure the air volume control in three different stages and they are 0%, 50% and 100%.
- 5. Adjust fan control to minimum level (110V).
- 6. Turn on compressor and let the compressor running for 10-15 minutes in order to stabilize the system.
- 7. Read and record reading on each 5 minutes for 5 different reading (1 reading for each 5 minutes and take average against the 5 different reading).

5.EXPERIMENTAL DATA (ENVIROMENTAL CHAMBER)

 Table 1 Experimental Data from Cooling Process with 0% Air Volume Control

Flow rate: (g/s)

AREA	Dry Bulb- Avg (⁰ C)	Wet Bulb- Avg (⁰ C)	Relative Humidity (%)	Humidity Ratio (g/kg~air)	Enthalpy (kJ/kg)
А					
В					
С					
D					
E					
F					

 Table 2 Experimental Data from Cooling Process with 50% Air Volume Control

Flow rate:_____(g/s)

AREA	Dry Bulb- Avg (⁰ C)	Wet Bulb- Avg (⁰ C)	Relative Humidity (%)	Humidity Ratio (g/kg~air)	Enthalpy (kJ/kg)
А					
В					
С					
D					
E					
F					

 Table 3 Experimental Data from Cooling Process with 100% Air Volume Control

Flow rate: (g/s)

AREA	Dry Bulb- Avg (⁰ C)	Wet Bulb- Avg (⁰ C)	Relative Humidity (%)	Humidity Ratio (g/kg~air)	Enthalpy (kJ/kg)
А					
В					
С					
D					
E					
F					

Table 4 Experimental Data from cooling & Dehumidification Process with 0% Air Volume

 Control

Flow rate: (g/s)

AREA	Dry Bulb- Avg (⁰ C)	Wet Bulb- Avg (⁰ C)	Relative Humidity (%)	Humidity Ratio (g/kg~air)	Enthalpy (kJ/kg)
А					
В					
С					
D					
E					
F					

Flow rate:_____(g/s)

AREA	Dry Bulb- Avg (⁰ C)	Wet Bulb- Avg (⁰ C)	Relative Humidity (%)	Humidity Ratio (g/kg~air)	Enthalpy (kJ/kg)
А					
В					
С					
D					
E					
F					

Table 6 Experimental Data from cooling & Dehumidification Process with 100% Air VolumeControl

Flow rate:_____(g/s)

AREA	Dry Bulb- Avg (⁰ C)	Wet Bulb- Avg (⁰ C)	Relative Humidity (%)	Humidity Ratio (g/kg~air)	Enthalpy (kJ/kg)
A					
В					
С					
D					
E					
F					

Noted: All value of relative humidity, humidity ratio and enthalpy are refering to psychrometric chart.

6.EXPERIMENTAL RESULTS (ENVIROMENTAL CHAMBER)

- 1. Plot the graph of relative humidity vs area for cooling and dehumidification process.
- 2. Plot the graph of humidity ratio vs area for cooling and dehumidification process.
- 3. Plot the 6 area (A, B, C, D, E, F) in the psychrometric chart